

<b>Model</b>	Finisher for F410	<b>Volt/Hz</b>	<b>Date of Modification</b>	<b>Serial Number</b>
<b>Modified Article</b>	Parts Catalog			
<b>Reason for Modification</b>	Parts catalog correction			

Could you please correct your parts catalog as follows:

Incorrect P/N	Correct P/N	Description	Q'ty Used	Parts Catalog	
				Index No.	Page
A3791636	AB033060	Pulley Flange - 8 x 35 x 1	1	19	15
		Timing Pulley - 18 / 33Z			
A3772121	A3772126	Relay Guide	1	2	7

S. Hamano, Assistant General Manager  
Technical Support Department

MODEL NAME	V/Hz	DESTINATION	JAPN PRODUCTION	
			CODE	SERIAL NUMBER
Savin 9550/9650 Finisher	120/60	U.S.A.	A379 - 15	
Ricoh SR400	120/60	U.S.A. etc.	A379 - 17	
	230/50	Europe etc.		
NRG CFN55	120/60	U.S.A. , Canada etc.	A379 - 22	
	230/50	Europe etc.		
Infotec Stapler III	230/50	Europe	A379 - 26	

<b>Model</b>	Finisher for F410	<b>Volt/Hz</b>	<b>Date of Modification</b>	<b>Serial Number</b>
<b>Modified Article</b>	Parts Catalog			
<b>Reason for Modification</b>	Parts catalog correction			

Old P/N	New P/N	Description	Q'ty Used	Inter-change-ability	Parts Catalog	
					Index No.	Page
A3792610	A3532116	Paddle Roller	4 → 4		14	13
A3792610		Exit Transport Roller	2 → 0		15	13
	A3792617	Paddle	0 → 2		15	13

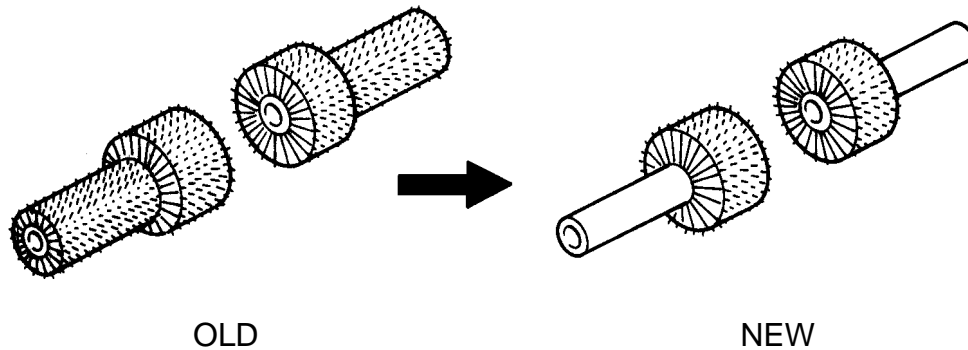
S. Hamano, Assistant General Manager  
Technical Support Department

MODEL NAME	V/Hz	DESTINATION	JAPAN PRODUCTION	
			CODE	SERIAL NUMBER
Savin 9550/9650 Finisher	120/60	U.S.A.	A379 - 15	
Ricoh SR400	120/60	U.S.A. etc.	A379 - 17	
	230/50	Europe etc.		
NRG CFN55	120/60	U.S.A. , Canada etc.	A379 - 22	
	230/50	Europe etc.		
Infotec Stapler III	230/50	Europe	A379 - 26	

<b>Model</b>	Finisher for F410	<b>Volt/Hz</b>	<b>Date of Modification</b>	<b>Serial Number</b>
<b>Modified Article</b>	Exit Transport Roller etc.			
<b>Reason for Modification</b>	To improve the paper stuck in jogger unit			

To improve the paper stuck in jogger unit, the front and rear brush roller have been modified.

Old P/N	New P/N	Description	Q'ty Used	Inter-change-ability	Parts Catalog	
					Index No.	Page
A3792610	A3792631	Exit Transport Roller	1 → 1	X/O	11	13
A3003271	A3792635	Positioning Brush	1 → 1	X/O	12	13
A3003272	A3792636	Rear Positioning Brush	1 → 1	X/O	13	13



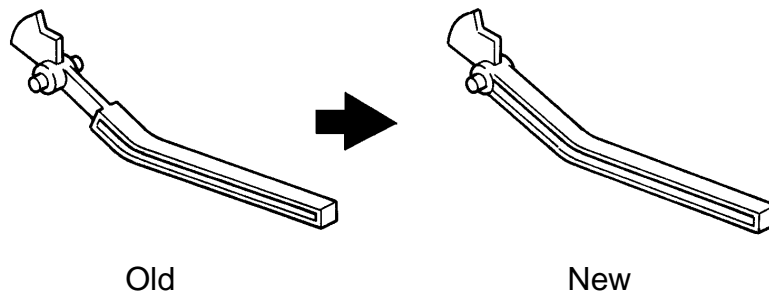
S. Hamano, Assistant General Manager  
Technical Support Department

MODEL NAME	V/Hz	DESTINATION	JAPAN PRODUCTION	
			CODE	SERIAL NUMBER
Savin 9550/9650 Finisher	120/60	U.S.A.	A379 - 15	415110001
Ricoh SR400	120/60	U.S.A. etc.	A379 - 17	A3413100326
	230/50	Europe etc.		
NRG CFN55	120/60	U.S.A. , Canada etc.	A379 - 22	5353110001
	230/50	Europe etc.		
Infotec Stapler III	230/50	Europe	A379 - 26	3E11130001

Model	Finisher for F410 / 420	Volt/Hz	Date of Modification	Serial Number
Modified Article	Actuator Bracket			
Reason for Modification	To increase the strength			

To increase the strength, the actuator shape has been changed as shown.  
 For details, please refer to RTB No. 27 for F400 / 410.

P/N	New P/N	Description	Q'ty Used	Inter-change-ability	Parts Catalog	
					Index No.	Page
A3533171	Z A3791225	Actuator Bracket	1 → 0	X/O	1	15
		Upper Sensor Actuator	0 → 1			



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 Technical Support Department

MODEL NAME	V/Hz	DESTINATION	JAPAN PRODUCTION	
			CODE	SERIAL NUMBER
Savin 9550/9650 Finisher	120/60	U.S.A.	A379 - 15	4154070001
Ricoh SR400	120/60	U.S.A. etc.	A379 - 17	A3414040001
	230/50	Europe etc.		
NRG CFN55	120/60	U.S.A. , Canada etc.	A379 - 22	5354040001
	230/50	Europe etc.		
Infotec Stapler III	230/50	Europe	A379 - 26	3E10440001



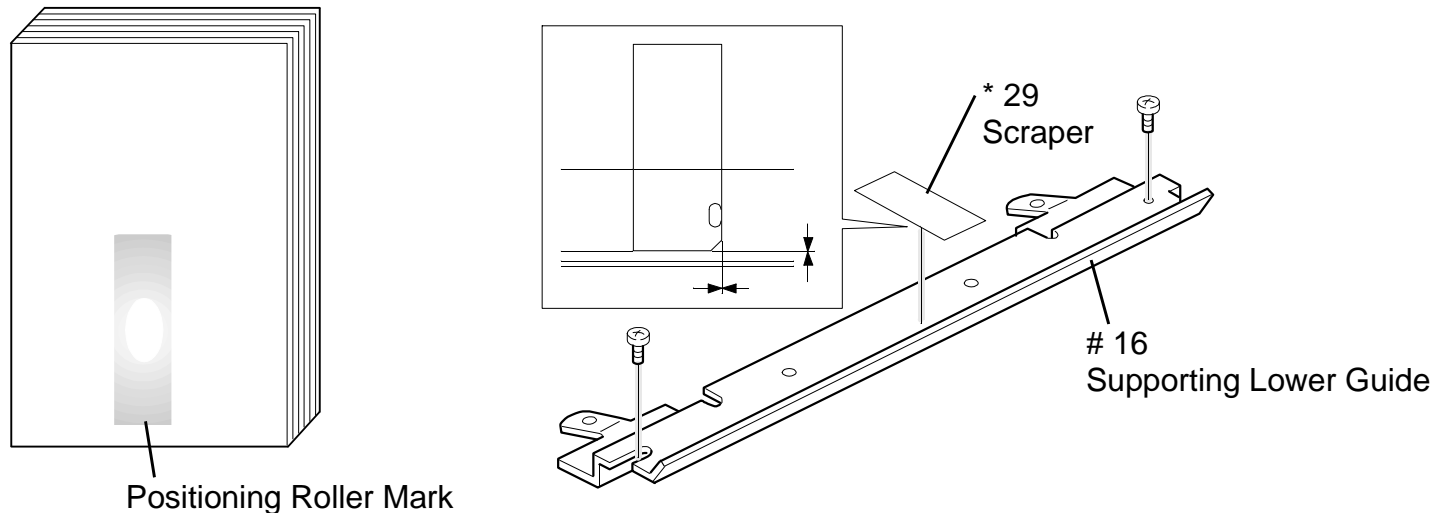
<b>Model</b>	Finisher for F410 / 420	<b>Volt/Hz</b>	<b>Date of Modification</b>	<b>Serial Number</b>
<b>Modified Article</b>	Supporting Lower Plate / Scraper / Lock Pin Spring			
<b>Reason for Modification</b>	To prevent the positioning roller from being marked			

Old P/N	New P/N	Description	Q'ty Used	Inter-change-ability	Parts Catalog	
					Index No.	Page
A4582479		Lock Pin Spring	6 → 0	X/	10	5
			4 → 0		5	7
			2 → 0		19	13
	AA063529	Pressure Spring - 14.5mm	0 → 6	/O	10	5
			0 → 4		5	7
			0 → 2		19	13
A3792512	A3792519	Supporting Lower Guide	1 → 1	X/O	18	13
	A3792515	Scraper	0 → 1		* 29	13

\* New Index

**DETAILS OF MODIFICATION****1. Supporting Lower Guide / Scraper**

If some kinds of paper which contain a lot of Calcium Carbonate are used, the toner in halftone image areas cannot be fused onto the paper completely. The positioning roller picks up this unfused toner and becomes contaminated, and this may cause a positioning roller mark to appear on the copy paper. To prevent this, a scraper has been stuck on the supporting lower guide to keep the roller surface clean. At every PM visit, please remove the scraped toner which is stuck on the lower guide plate.

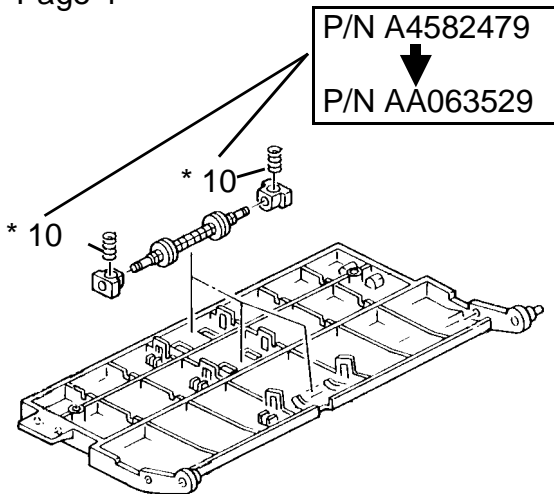


**DETAILS OF MODIFICATION****2. Lock Pin Spring**

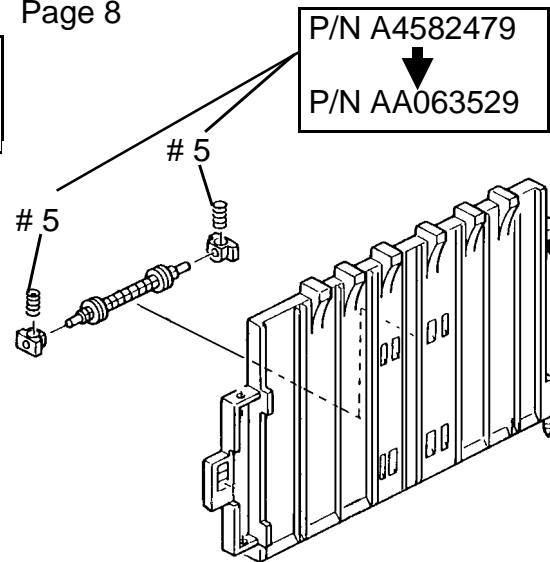
To facilitate servicing, the outer diameter of the spring has been changed from 7 mm to 6.5 mm.

As a result of this diameter change, the spring positioning pins on the supporting lower guide have been decreased from 6 mm to 5.5 mm.

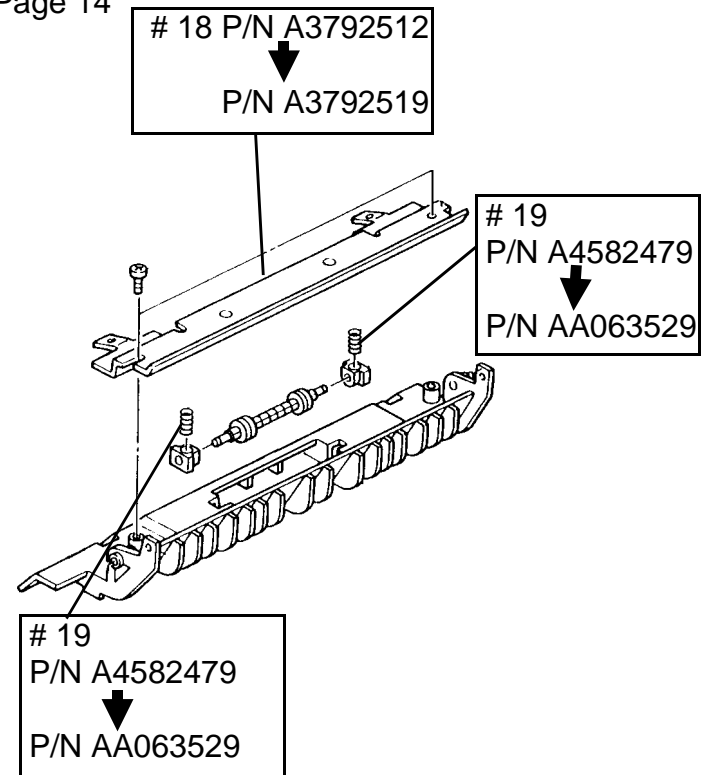
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S. Hamano, Assistant General Manager  
Technical Support Department

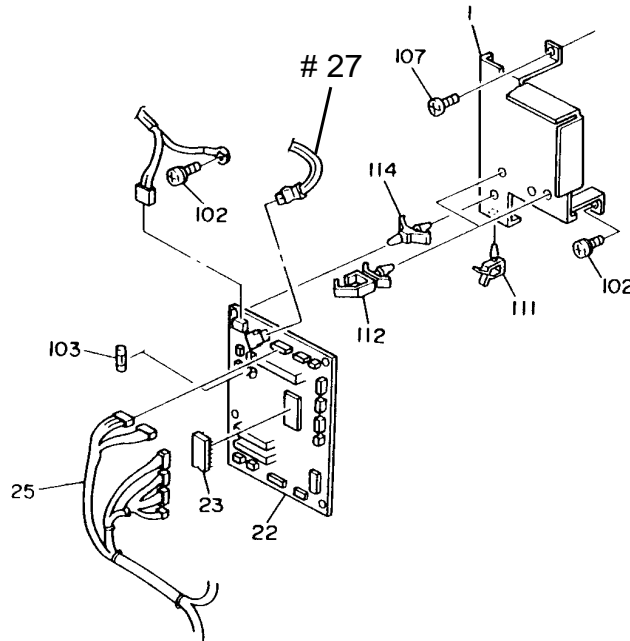
MODEL NAME	V/Hz	DESTINATION	JAPAN PRODUCTION	
			CODE	SERIAL NUMBER
Savin 9550/9650 Finisher	120/60	U.S.A.	A379 - 15	4154070001
Ricoh SR400	120/60	U.S.A. etc.	A379 - 17	A3414060001
	230/50	Europe etc.		
NRG CFN55	120/60	U.S.A. , Canada etc.	A379 - 22	5354070001
	230/50	Europe etc.		
Infotec Stapler III	230/50	Europe	A379 - 26	3E10740001

<b>Model</b>	Finisher for F410 / 420	<b>Volt/Hz</b>	<b>Date of Modification</b>	<b>Serial Number</b>
<b>Modified Article</b>	Fiber Cable			
<b>Reason for Modification</b>	Parts Catalog Correction			

The following part number is missing in the Parts Catalog, Please correct your Parts Catalog.

New P/N	Description	Q'ty Used	Parts Catalog	
			Index No.	Page
AW030033	Fiber Cable	0 → 1	* 27	21

\* New Index #



M. Iwasa, Manager  
Technical Support Department

MODEL NAME	V/Hz	DESTINATION	JAPN PRODUCTION	
			CODE	SERIAL NUMBER
Savin 9550/9650 Finisher	120/60	U.S.A.	A379 - 15	
Ricoh SR400	120/60	U.S.A. etc.	A379 - 17	
	230/50	Europe etc.		
NRG CFN55	120/60	U.S.A. , Canada etc.	A379 - 22	
	230/50	Europe etc.		
Infotec Stapler III	230/50	Europe	A379 - 26	

<b>Model</b>	Finisher for F410 / 420	<b>Volt/Hz</b>	<b>Date of Modification</b>	<b>Serial Number</b>
<b>Modified Article</b>	Main Control Board etc.			
<b>Reason for Modification</b>	For CE Mark Compliance			

To meet the European CE mark standards, the following parts have been changed.

Old P/N	New P/N	Description	Q'ty Used	Inter-change-ability	Parts Catalog	
					Index No.	Page
A3795601	A3795611	Main Control Board	1 → 1	X/O (Europe)	22	21
				O/O (Other than Europe)		
11050159	11050378	PCB Stand	4 → 4	X/O (Europe)	114	21
				O/O (Other than Europe)		

M. Iwasa, Manager  
Technical Support Department

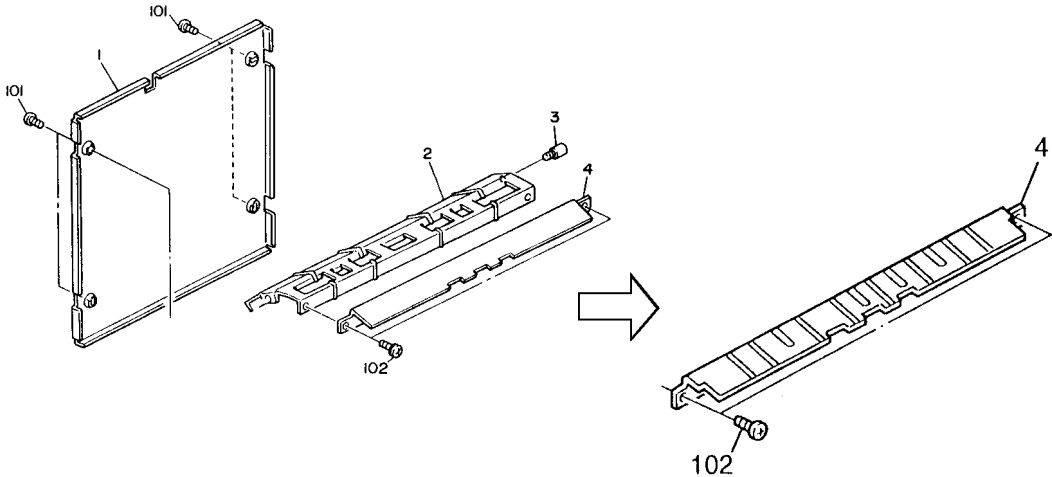
MODEL NAME	V/Hz	DESTINATION	JAPAN PRODUCTION	
			CODE	SERIAL NUMBER
Savin 9550/9650 Finisher	120/60	U.S.A.	A379 - 15	4155070001
Ricoh SR400	120/60	U.S.A. etc.	A379 - 17	A3415070001
	230/50	Europe etc.		
NRG CFN55	120/60	U.S.A. , Canada etc.	A379 - 22	5355070001
	230/50	Europe etc.		
Infotec Stapler III	230/50	Europe	A379 - 26	3E10750001



Model	Finisher for F410 / 420	Volt/Hz	Date of Modification	Serial Number
Modified Article	Relay Guide			
Reason for Modification	Part Standardization			

The following part has been changed to standardize with other models.

Old P/N	New P/N	Description	Q'ty Used	Inter-change-ability	Parts Catalog	
					Index No.	Page
A3772126	A6062126	Relay Guide	1 → 1	O/O	4	9



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Technical Support Department

MODEL NAME	V/Hz	DESTINATION	JAPAN PRODUCTION	
			CODE	SERIAL NUMBER
Savin 9550/9650 Finisher	120/60	U.S.A.	A379 - 15	415511XXXX
Ricoh SR400	120/60	U.S.A. etc.	A379 - 17	A3415100001
	230/50	Europe etc.		
NRG CFN55	120/60	U.S.A. , Canada etc.	A379 - 22	5355100010
	230/50	Europe etc.		
Infotec Stapler III	230/50	Europe	A379 - 26	3E1115XXXX

<b>Model</b>	Finisher for F400 / 410 / 420	<b>Volt/Hz</b>	<b>Date of Modification</b>	<b>Serial Number</b>
<b>Modified Article</b>	Transport Guide			
<b>Reason for Modification</b>	Parts Standardization			

To standardize with other models, the following part has been changed.

Old P/N	New P/N	Description	Q'ty Used	Inter-change-ability	Parts Catalog	
					Index No.	Page
A3792431	A6122431	Transport Guide	1 → 1	O/O	9	7

M. Iwasa, Manager  
Technical Support Department

MODEL NAME	V/Hz	DESTINATION	JAPAN PRODUCTION	
			CODE	SERIAL NUMBER
Savin 9550/9650 Finisher	120/60	U.S.A.	A379 - 15	415
Ricoh SR400	120/60	U.S.A. etc.	A379 - 17	A341
	230/50	Europe etc.		
NRG CFN55	120/60	U.S.A. , Canada etc.	A379 - 22	535
	230/50	Europe etc.		
Infotec Stapler III	230/50	Europe	A379 - 26	3E1

<b>Model</b>	Finisher for F410 / 420	<b>Volt/Hz</b>	<b>Date of Modification</b>	<b>Serial Number</b>
<b>Modified Article</b>	Lower Left Plate etc.			
<b>Reason for Modification</b>	Part standardization			

To standardize with other models, the following parts have been changed.

Old P/N	New P/N	Description	Q'ty Used	Inter-change-ability	Parts Catalog	
					Index No.	Page
A3003531	A6084131	Lower Left Plate	1 → 1	O/O	37	11
A3794211	A6084311	Stapler Holder	1 → 1	O/O	4	11

M. Iwasa, Manager  
Technical Support Department

MODEL NAME	V/Hz	DESTINATION	JAPAN PRODUCTION	
			CODE	SERIAL NUMBER
Savin 9550/9650 Finisher	120/60	U.S.A.	A379 - 15	415
Ricoh SR400	120/60	U.S.A. etc.	A379 - 17	A341
	230/50	Europe etc.		
NRG CFN55	120/60	U.S.A. , Canada etc.	A379 - 22	535
	230/50	Europe etc.		
Infotec Stapler III	230/50	Europe	A379 - 26	3E1

ISSUED ON: July 15, '96

<b>Model</b>	Finisher for F410 / 420	<b>Volt/Hz</b>	<b>Date of Modification</b>	<b>Serial Number</b>
<b>Modified Article</b>	Rear Frame			
<b>Reason for Modification</b>	Part standardization			

To standardize with other models, the following part has been changed.

Old P/N	New P/N	Description	Q'ty Used	Inter-change-ability	Parts Catalog	
					Index No.	Page
A3003521	A6124121	Rear Frame	1 → 1	O/O	17	11



T. Inoue, General Manager  
1st Field Information Dept. QAC

MODEL NAME	V/Hz	DESTINATION	JAPN PRODUCTION	
			CODE	SERIAL NUMBER
Savin 9550/9650 Finisher	120/60	U.S.A.	A379 - 15	
Ricoh SR400	120/60	U.S.A. etc.	A379 - 17	
	230/50	Europe etc.		
NRG CFN55	120/60	U.S.A. , Canada etc.	A379 - 22	
	230/50	Europe etc.		
Infotec Stapler III	230/50	Europe	A379 - 26	

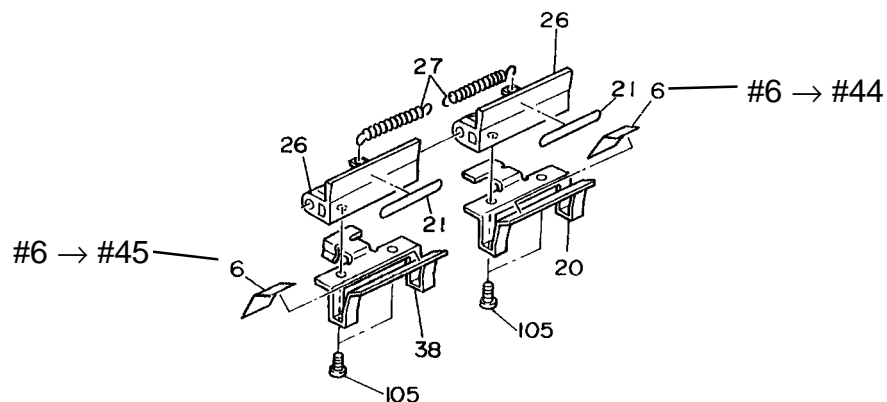


ISSUED ON: January 31, '97

Model	Finisher for F410 / 420	Volt/Hz	Date of Modification	Serial Number
Modified Article	Rear Stapler Positioning Fence			
Reason for Modification	Parts standardization			

Due to parts standardization, the rear stapler positioning fence has been changed.

Old P/N	New P/N	Description	Q'ty Used	Inter-change-ability	Parts Catalog	
					Index No.	Page
A379 4259		Positioning Fence Mylar	2 → 0	O/	6	9
	A612 4258	Positioning Fence Mylar Rear	0 → 1	/O	44	9
	A612 4259	Positioning Fence Mylar Front	0 → 1	/O	45	9



T. Inoue, General Manager  
1st Field Information Dept. QAC

MODEL NAME	V/Hz	DESTINATION	JAPAN PRODUCTION	
			CODE	SERIAL NUMBER
Savin 9550/9650 Finisher	120/60	U.S.A.	A379 - 15	
Ricoh SR400	120/60	U.S.A., etc.	A379 - 17	
	230/50	Europe, etc.		
NRG CFN55	120/60	U.S.A. , Canada, etc.	A379 - 22	
	230/50	Europe, etc.		
Infotec Stapler III	230/50	Europe	A379 - 26	

Model: Finisher for F400/410/420		Date: 15-Jun-97	No: 13
Modified Article: Stapler Guide Rail		Prepared by: M.Kitajima	
From: QAC 1st Field Information Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> To meet standards <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> To improve reliability    (   ) <input checked="" type="checkbox"/> Part standardization <input type="checkbox"/> Other		

Old part number	New part number	Description	Qty	Int	Page	Index	Note
A3003732	A6974186	Stapler Guide Rail	1-1	O/O	11	33	

To standardize with other models, the above mentioned part has been changed.

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin 9550/ 9650 Finisher	120/ 60	U. S. A.	A379 - 15	Service part only
Ricoh SR400	120/ 60	U. S. A., etc.	A379 - 17	Service part only
	230/ 50	Europe, etc.		
NRG CFN55	120/ 60	U. S. A. , Canada, etc.	A379 - 22	Service part only
	230/ 50	Europe, etc.		
Infotec Stapler III	230/ 50	Europe	A379 - 26	Service part only

Model: Finisher for F400/410/420		Date: 31-Oct-99	No.: MA379014
Modified Article: Front/Rear Jogger Fence		Prepared by: F.Noguchi	
From: Technical Service Dept., GTS Division			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input checked="" type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ( )

To improve paper alignment in staple mode, the shapes of the front and rear jogger fences have been changed.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A3003611	B3124155	Front Jogger Fence	1	X/O	9	19	
A3003621	B3124150	Rear Jogger Fence	1	X/O	9	18	

